

STEP 1:  
ATTACH METAL ROOF BASE TO PURLIN WITH 1/4"Ø  
TEK OR EQUIVALENT SELF DRILLING SCREW.  
TORQUE TO MANUFACTURER SPECIFICATIONS

STEP 2:  
THREAD METAL ROOF BASE CAP ONTO METAL  
ROOF BASE BOTTOM. TAKE CARE TO ENSURE THE  
BASE DOES NOT TWIST WHEN CAP IS TIGHTENED.  
ENSURE CAP IS FULLY SEATED TO BASE.

STEP 3:  
ATTACH STANDOFF TO STUD IN METAL ROOF  
BASE CAP.

REVISION:		
F	11/30/2013	
G	11/28/2017	ECF

