An Intro to SnapNrack Ultra Rail

SnapNrack Ultra Rail Solar Mounting System offers a low profile, visually appealing, photovoltaic (PV) module installation system. This innovative system simplifies the process of installing solar PV modules, shortens installation times, and lowers installation costs.

SnapNrack systems, when installed in accordance with this manual, will be structurally adequate for the specific installation site and will meet the local and International Building Code. Systems will also be bonded to ground, under SnapNrack’s UL 2703 Listing.

The SnapNrack installation system is a set of engineered components that can be assembled into a wide variety of solar mounting structures. It is designed to be installed by qualified solar installation technicians. With SnapNrack you will be able to solve virtually any PV module mounting challenge.

Benefits of Installing the SnapNrack Ultra Rail System

Install With Existing Roof Attachments
Compatible with existing SnapNrack roof attachments

Install With Very Few Tools
All Ultra Rail hardware is attached using a standard 1/2” socket

Built in Wire Management and Aesthetics
Extensive wire management solutions have been designed specifically for the system that adapts to multiple possible mounting positions.

The system is designed to be aesthetically pleasing on its own, so it does not require an aesthetic skirt. SnapNrack does offer an optional skirt for those looking for a high end look to the system.
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Certification Details

SnapNrack Ultra Rail system has been evaluated by Underwriters Laboratories (UL) and Listed to UL/ANSI Standard 2703 for Grounding/Bonding, Mechanical Loading, and Fire Classification.

Grounding/Bonding

The Ultra Rail system has been designed in compliance with UL Standard 2703 Section 9.1 Exception, which permits accessible components that are not part of the fault current ground path to not be electrically bonded to the mounting system (e.g. roof attachments, array skirt, etc.). For more details on the integrated grounding functionality see the Grounding Specifications section.

This racking system may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions. See the Grounding Specifications for the list of modules tested with the Ultra Rail system for integrated grounding.

Ground Lugs have been evaluated to both UL 467 and UL 2703 Listing requirements.

Ultra Rail has been listed with a number of Module Level Power Electronic (MLPE) devices. A complete list can be found in the Grounding Specifications section.

The mounting system Bonding Listing is only valid when installed with a Non-Separately Derived PV system. The PV system is required to have a direct electrical connection to another source, such as connecting to the grid via a grid interactive inverter.

SnapNrack recommends that bare copper never come into contact with aluminum.

Mechanical Loading

The Ultra Rail system is Listed for mechanical loading for different load ratings depending on the mounting configuration and PV module installed. For more details on the mechanical loading details see the Mechanical Loading Specifications section.

SnapNrack engineered systems should only be used with SnapNrack components and hardware. Any application outside of those specified in this Installation Manual and the Structural Engineering Report may void the warranty and structural certification could become invalid.

If the module clamps have been engaged and need to be loosened and reengaged, SnapNrack recommends moving the module frame 3mm to engage the bonding pin in a new location.

The UL Listing covers mechanical load ratings for the various span lengths, module orientations and positive, negative, and side load ratings. These values can be found in the Mechanical Loading Specifications section.

SnapNrack recommends a periodic re-inspection of the completed installation for loose components, loose fasteners, and any corrosion, such that if found, the affected components are to be immediately replaced.

Fire

The Ultra Rail system has been evaluated for a Class A System Fire Classification for a Steep-Sloped Roof (≥ 2:12 pitch) using Type 1 and Type 2 modules. In order to maintain the System Classification, modules are clamped to the mounting rails between 0 and 12 inches from the top and bottom edges of the module.

The Ultra Rail system has been evaluated for a Class A System Fire Classification for a Low-Sloped Roof (< 2:12 pitch) using Type 1 and Type 2 modules. In order to maintain the System Classification, modules are clamped to the mounting rails between 0 and 16.3 inches from the top and bottom edges of the module.

The optional Array Skirt accessory has also been evaluated and the Ultra Rail system will maintain the Class A System Fire Classification detailed above if installed with the Skirt.

Because the system was tested at 5 inches above the test roof fixture Ultra Rail can be installed without any height restrictions and will maintain the Class A System Fire Classification. See Rail Installation section for potential module-specific height restrictions due to module temperature.
Structural Components

Composition Roof Attachment
Roof attachment kit for composition shingle roofs including L foot, umbrella lag screw, flashing, and hardware

Composition Roof Attachment
Roof attachment kit for composition shingle roofs including chemically flashed L foot, lag screw, and hardware

Tile Replacement Roof Attachment
Roof attachment kit for flat, S, and W tile roofs including base, riser, tile replacement flashing, L foot, and hardware

Flat Tile Roof Attachment
Roof attachment kit for flat tile roofs including tile hook and hardware

W & S Tile Roof Attachment
Roof attachment kit for W and S tile roofs including tile hook and hardware

Metal Roof Base Attachment
Roof attachment kit for flat metal roofs including metal roof base, L foot, and hardware

Corrugated Roof Block Attachment
Roof attachment for sinusoidal corrugated metal roofs including roof block, L foot, and hardware

Seam Clamp Roof Attachment
Roof attachment for standing seam metal roofs including seam clamp, L foot, and hardware

Ultra Rail Mounting Hardware
Hardware kit for attaching Ultra Rail to any roof attachment that uses an L foot or other slotted mount that accepts 5/16” hardware

UL Listing Legend:
ML – Evaluated for Mechanical Loading
G/B – Evaluated for Grounding/Bonding
### Component Details

#### Structural Components

- **Fixed Tilt Standoff**
  - **Roof Attachments**
  - Roof attachment kits that provide additional tilt off roof surface including standoffs, bases, and hardware

- **UR-40 Rail Splice**
  - UR-40 rail splice component including two splice halves and hardware

- **UR-60 Rail Splice**
  - UR-60 rail splice component including slide-on sleeve and hardware

- **Mid Clamp**
  - Top-down module mid clamp including clamp and hardware

- **Adjustable End Clamp**
  - Top-down module end clamp including clamp and hardware

- **Universal End Clamp**
  - Bottom-mount module end clamp including clamp and hardware

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**UL Listing Legend:**

- **ML** – Evaluated for Mechanical Loading
- **G/B** – Evaluated for Grounding/Bonding
Component Details

Wire Management/Grounding Component

- **Universal Wire Clamp**
  - Wire management component used to secure conductors between rails

- **Wire Retention Clip**
  - Wire management component used to secure conductors in rails

- **MLPE Rail Attachment Kit**
  - Rail attachment for module level power electronics like microinverters and optimizers

- **MLPE Frame Attachment Kit**
  - Module frame attachment for module level power electronics like microinverters and optimizers

- **SnapNrack Ground Lug**
  - G/B

- **Ilasco Lay-In Lug – GBL-4DBT**
  - G/B

Aesthetic Components

- **UR-40 Rail End Cap**
  - Plastic end cap for UR-40 Rail

- **UR-60 Rail End Cap**
  - Plastic end cap for UR-60 Rail
## Hardware Torque Specifications

<table>
<thead>
<tr>
<th>Hardware Description</th>
<th>Torque Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>SnapNrack Ground Lug model 242-02101 to Grounding Electrode Conductor (6-12 AWG Solid Copper)</td>
<td>16 ft-lbs (192 in-lbs)</td>
</tr>
<tr>
<td>SnapNrack Ground Lug model 242-92202 to Grounding Electrode Conductor and Module Frame</td>
<td>8 ft-lbs (96 in-lbs)</td>
</tr>
<tr>
<td>Ilsco Lay-in Lug GBL-4DBT to Rail or Module Frame</td>
<td>2.92 ft-lbs (35 in-lbs)</td>
</tr>
<tr>
<td>Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (10-14 AWG Solid Copper)</td>
<td>1.67 ft-lbs (20 in-lbs)</td>
</tr>
<tr>
<td>Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (8 AWG Stranded Copper)</td>
<td>1.04 ft-lbs (25 in-lbs)</td>
</tr>
<tr>
<td>Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (4-6 AWG Stranded Copper); Ground Lug SGB-4 to Grounding Electrode Conductor (4-14 AWG Solid or Stranded Copper)</td>
<td>1.46 ft-lbs (35 in-lbs)</td>
</tr>
<tr>
<td>Ilsco Ground Lug SGB-4 to Module Frame</td>
<td>6.25 ft-lbs (75 in-lbs)</td>
</tr>
<tr>
<td>Adjustable End Clamp, Mid Clamp, Universal End Clamp, Umbrella Nut for Tile Replacement Kits, Flange Nut for MRB</td>
<td>10 ft-lbs (120 in-lbs)</td>
</tr>
<tr>
<td>Rail Splice, Flashed L-Foot to Rail, Tile Hook F to Rail, Tile Hook WS to Rail, MRB to Rail, Seam Clamp to Rail</td>
<td>12 ft-lbs (144 in-lbs)</td>
</tr>
<tr>
<td>Standard Base Seam Clamp, Wide Base Seam Clamp</td>
<td>16.7 ft-lbs (200 in-lbs)</td>
</tr>
<tr>
<td>SolarEdge Frame Mounted Bracket to Module Frame</td>
<td>7 ft-lbs (84 in-lbs)</td>
</tr>
<tr>
<td>MLPE Rail Attachment Kit, MLPE Frame Attachment Kit</td>
<td>10 ft-lbs (120 in-lbs)</td>
</tr>
<tr>
<td>Enphase Frame Mounted Bracket to Module Frame</td>
<td>13 ft-lbs (156 in-lbs)</td>
</tr>
</tbody>
</table>
Pre-Installation Requirements

Site Survey

- Measure the roof surfaces and develop an accurate drawing, including any obstacles such as chimneys and roof vents.
- If plans are available, check to make sure that the plans match the final structure.
- Identify any roof access areas or keep-out areas as required by the local AHJ (i.e. fire lanes).
- Identify any construction issues that may complicate the process of locating roof framing members from the roof surface.
- If you find structural problems such as termite damage or cracked roof framing members that may compromise the structure's integrity, consult a structural engineer.
Pre-Installation Requirements

Design Guidance

1) Layout the modules in the available roof area. Adjacent modules in the same row are spaced 1/2” apart by Mid Clamps. Adjustable End Clamps require an additional 1” of rail extending past module frame, while Universal End Clamps require no extra rail. When installing multiple rows of modules, a minimum spacing gap of 1/8” should be used between rows.

2) Draw the roof framing member location on the layout to identify where roof attachments can be installed.

3) Determine site conditions for calculating the engineering values, confirm site conditions and code versions comply with local AHJ requirements.

4) Reference site conditions and system specifications in Ultra Rail Structural Engineering Report to determine maximum attachment spacing and resulting cantilever values (34% of maximum attachment spacing).

5) Draw roof attachment locations on layout based on maximum attachment spacing and cantilever values.

6) Confirm design complies with UL 2703 Listing for Mechanical Loading. For more details on the mechanical loading details see the Mechanical Loading Specifications section.

7) To simplify the design process and automatically generate a bill of materials (BOM) for the mounting system, use the Ultra Rail Configuration Tool located on the SnapNrack website. Always refer to Approved Module Lists in Installation Manuals to ensure installation complies with UL 2703 Listing.

8) Mark distance from array edge to identifiable roof features in x and y axes.

9) Insert SnapNrack installation details into design set specific to the project requirements.
Pre-Installation Requirements

**Design Note:**

Ultra Rail allows for multiple mounting configurations. Modules can be mounted in portrait (long side of module perpendicular to ridge) or landscape (long side of module parallel to ridge) orientations. In addition, modules can also be short side-mounted (module clamps on short side) or long side-mounted (module clamps on long side). Long-side mounting is recommended for maximum material efficiency. Most residential structures utilize roof framing members that run in-slope with the roof, so a portrait orientation with long-side mounting is typically the most efficient use of materials.

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**Installation Note:**

- Ensure the lag screws will be installed in a solid portion of the roof framing member.
- If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

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**Safety Guidance**

- Always wear appropriate OSHA approved safety equipment when at active construction site
- Appropriate fall protection or prevention gear should be used. Always use extreme caution when near the edge of a roof
- Use appropriate ladder safety equipment when accessing the roof from ground level
- Safety equipment should be checked periodically for wear and quality issues
- Always wear proper eye protection
Pre-Installation Requirements

System Layout

1) Transfer the array layout to the roof using a roof marking crayon to mark the inside and outside corners of the array.

2) Locate the estimated roof framing member positions and mark them in the array area with a roof marking crayon.

3) Transfer rail locations using a chalk line.

4) Mark roof attachment locations on the roof, noting that attachments will be located at intersections of rails and roof framing members. Layout rails such that module frames do not overhang mounting rails more than specified by module manufacturer, more than 25% of total module length, or more than required by the Class A Fire Certification (see Certification Details section).

Layout Note:
Ensure final roof attachment locations do not exceed the maximum attachment spacing and cantilever specified in the design.
L Foot Mount

Required Tools
- Hammer or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Socket Wrench
- Drill with 3/16” Pilot Drill Bit
- 1/2” Socket
- Roof Sealant

Materials Included - L Foot Mount
1. (1) SnapNrack Comp Umbrella Flashing
2. (1) SnapNrack Umbrella Lag Screw
3. (1) SnapNrack Umbrella L Foot
4. (1) SnapNrack Ultra Mount (Tapped)
5. (1) SnapNrack Ultra Mount (Thru-Hole)
6. (1) SnapNrack Ultra Mount Spring
7. (1) SnapNrack Ultra Mount Spring Cage
8. (1) 5/16”-18 X 2-1/4” SS HCS Bolt

Application Note: Install on composition shingle roofs.

Dimensioned L Foot

Dimensioned L Foot Assembly
INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

2) Apply roofing sealant in and around the pilot hole, and directly onto the lag screw to ensure a water tight seal.

3) Pry up shingles with a breaker bar and install flashing underneath shingle course above pilot hole, and position flashing so cone is in line with pilot hole.

Install Note:
Ensure flashing extends minimum (2) courses above pilot hole, and does not overhang bottom edge of shingle course.

Apply a horseshoe of sealant under flashing to direct water away from penetration.

4) Insert Umbrella Lag Screw through Umbrella L Foot and cone in flashing, then drive lag screw for minimum 2.5” embedment into the roof framing member.

Install Note:
The L Foot can be attached in any orientation.

Best Practice:
If using an impact driver, finish tightening lag screw with a hand wrench to prevent L Foot from rotating.
SpeedSeal™ Foot

Required Tools
- Hammer or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Socket Wrench
- 1/2” Socket
- Roof Sealant

Materials Included - SpeedSeal™ Foot
1. (1) SnapNrack Sealing Lag Screw
2. (1) SnapNrack SpeedSeal™ Foot
3. (1) SnapNrack Ultra Mount (Tapped)
4. (1) SnapNrack Ultra Mount (Thru-Hole)
5. (1) SnapNrack RL-U Mount Spring
6. (1) 5/16”-18 X 2” SS Flange Bolt

Application Note:
Install on composition shingle roofs.

Dimensioned SpeedSeal™ Foot
1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

**Best Practice:**
Pilot hole should be located 1.5” - 3” from edge of shingle course above, and SpeedSeal™ Foot should never be installed across two shingle courses.

2) Fill cavity on bottom of SpeedSeal™ Foot created by sealant ring with roof sealant, as well as the pilot hole to ensure a water tight seal.

**Best Practice:**
Remove any dirt or debris from roof surface before SpeedSeal™ Foot is installed.

All missed pilot holes should be properly sealed before SpeedSeal™ Foot is installed.

3) Insert sealing lag screw through SpeedSeal™ Foot, then drive lag screw for minimum 2.5” embedment into the roof framing member.

**Install Note:**
Roof sealant should seep out from the cavity located underneath the Ultra Rail Mount, which ensures that a sufficient amount of roof sealant has been applied. If no sealant is seen, remove SpeedSeal™ Foot and add more sealant before reinstalling.

**Best Practice:**
If using an impact driver, finish tightening lag screw with a hand wrench to prevent L Foot from rotating.
Tile Replacement

Required Tools

- Hammer or Stud Finder
- Torque Wrench
- Tape Measure
- Roof Marking Crayon
- Socket Wrench
- Drill with 3/16” Pilot Drill Bit
- 1/2” Socket
- Roof Sealant
- Flat Pry Bar
- SnapNrack Tile Replacement Installation Template (optional)

Materials Included - Tile Replacement

1. (1) SnapNrack Tile Replacement Base
2. (1) SnapNrack Tile Replacement Riser
3. (1) SnapNrack Tile Replacement Flashing
4. (1) SnapNrack Umbrella Nut
5. (1) SnapNrack Umbrella L Foot
6. (1) 5/16”-18 X 1-3/4” SS Set Screw
7. (1) 5/16”-18 X 1” SS Flange Bolt
8. (1) SnapNrack Ultra Mount (Tapped)
9. (1) SnapNrack Ultra Mount (Thru-Hole)
10. (1) SnapNrack Ultra Mount Spring
11. (1) SnapNrack Ultra Mount Spring Cage
12. (1) 5/16”-18 X 2-1/4” SS HCS Bolt

Other Materials Required - Not Shown

1. (2) 5/16” Lag Screw
2. (2) 5/16” Washer
3. Flexible Flashing (when required for deck level flashing)

Application Note:
Install on flat, W and S style concrete tile roofs.
• Tile Course Spacing: 13”-16”
• Tile Thickness: 1-1/4”±1/8”

S Tile Replacement  
W Tile Replacement  
Flat Tile Replacement
1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed. Slide riser assembly into base channel and snug by hand.

2) Locate base over rafter using riser position and Diagram 1 with measurements found in Table 1, then drill two pilot holes through the roofing material into the roof framing member.

<table>
<thead>
<tr>
<th>Tile Profile</th>
<th>Riser Center to Tile Front Edge (A)</th>
<th>Riser Center Side – Side (B)</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>8.25”</td>
<td>Center of peak</td>
</tr>
<tr>
<td>W</td>
<td>8”</td>
<td>Center of peak</td>
</tr>
<tr>
<td>Flat</td>
<td>8”</td>
<td>5”</td>
</tr>
</tbody>
</table>

Table 1

3) Apply roofing sealant and attach the base with (2) 5/16” lag screws, drive lag screws for minimum 2.5” embedment into the roof framing member.

4) If deck level flashing is required, install flexible flashing per the Deck Level Flashing for Tile Replacement Installation Manual.

5) Align the riser with the hole in the flashing and tighten riser.

Install Note:
Base can be flipped and neighboring tile may need to be removed to attach to the roof framing member and line up riser with flashing.

Working from RIGHT TO LEFT and UP THE ROOF will prevent neighboring tiles from lifting flashings.

Best Practice:
Flashing can be used as a template for locating riser.
6) Install flashing into place on top of riser, allowing stud to come through hole in Tile Replacement flashing.

7) Install L Foot onto stud with Umbrella Nut, and tighten hardware to 10 ft-lbs.
Tile Hook F

Required Tools

- Hammer or Stud Finder
- Roof Marking Crayon
- Roof Sealant
- Flat Pry Bar
- Drill with 3/16” Pilot Drill Bit
- Torque Wrench
- Socket Wrench
- 1/2” Socket
- Tape Measure

Materials Included - Ultra Rail Tile Hook F

1. (1) SnapNrack Ultra Rail Flat Tile Hook
2. (1) 5/16”-18 x 1-3/4” SS Flange Bolt
3. (1) SnapNrack Ultra Mount Spring Cage
4. (1) SnapNrack Ultra Mount Spring
5. (1) SnapNrack Ultra Mount (Thru-Hole)
6. (1) SnapNrack Ultra Mount (Tapped)

Other Materials Required (Not Shown)

1. (2) 5/16” Lag Screw
2. (2) 5/16” Washer
3. Flexible Flashing (when required for deck level flashing)

Application Note:
Install on flat concrete tile roofs.

Dimensioned Ultra Rail Tile Hook F Assembly
INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed.

2) Align the hook over the rafter and drill two pilot holes through the roofing material into the roof framing member.

3) Apply roofing sealant to pilot holes and Tile Hook.

4) Attach the base with (2) 5/16” lag screws, drive lag screws for minimum 2.5” embedment into the roof framing member.

5) If deck level flashing is required, install flexible flashing per the following instructions.

6) Replace tile

7) OPTIONAL: Install Tile Replacement flashing in place of roof tile over tile hook.

Best Practice:
Mold or slightly trim flashing around hook to achieve desired fitment.
Tile Hook WS

Required Tools

- Hammer or Stud Finder
- Roof Sealant
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- 1/2” Socket
- Torque Wrench
- Flat Pry Bar
- Socket Wrench
- Tape Measure

Materials Included - Ultra Rail Tile Hook WS

1. (1) SnapNrack Ultra Rail Tile Hook WS
2. (1) 5/16”-18 x 1-3/4” SS Flange Bolt
3. SnapNrack Ultra Mount Spring Cage
4. (1) SnapNrack Ultra Mount Spring
5. (1) SnapNrack Ultra Mount (Thru-Hole)
6. (1) SnapNrack Ultra Mount (Tapped)

Other Materials Required (Not Shown)

1. (2) 5/16” Lag Screw
2. (2) 5/16” Washer
3. Flexible Flashing (when required for deck level flashing)

Application Note:
Install on W and S style concrete tile roofs.

Dimensioned Ultra Rail Tile Hook WS Assembly
1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed.

**Install Note:**
A neighboring tile may need to be removed to attach to the roof framing member and line up hook with the tile.

2) Align the base over the rafter so the hook can enter at the valley of a tile (W and S Tile). Drill two pilot holes through the roofing material into the roof framing member.

3) Apply roofing sealant to pilot holes and Tile Hook base.

4) Attach the base with (2) 5/16” lag screws, drive lag screws for minimum 2.5” embedment into the roof framing member.

5) If deck level flashing is required, install flexible flashing per the following instructions.

6) Replace tile

7) **OPTIONAL:** Install Tile Replacement flashing in place of roof tile over tile hook.

**Best Practice:**
Mold or slightly trim flashing around hook to achieve desired fitment.
**Metal Roof Base**

**Required Tools**
- Hammer Or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Socket Wrench
- 1/2” Socket

**Materials Included - Metal Roof Base**
1. (1) SnapNrack Metal Roof Base
2. (1) SnapNrack All Purpose L Foot
3. (1) 5/16”-18 SS Flange Nut
4. (1) SnapNrack Ultra Mount (Tapped)
5. (1) SnapNrack Ultra Mount (Thru-Hole)
6. (1) SnapNrack Ultra Mount Spring
7. (1) SnapNrack Ultra Mount Spring Cage
8. (1) 5/16”-18 X 2-1/4” SS HCS Bolt

**Other Materials Required - Not Shown**
1. (1) 5/16” Lag Screw or 1/4” Self-Drilling Screw
2. (1) 5/16” or 1/4” Washer (3/4” max O.D.)

**Application Note:**
Install on metal roof profiles with flat surface large enough to accommodate 1-5/8” wide base

**Installation Note:**
Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.

**Dimensioned Metal Roof Base Assembly**

- 1-3/8” CAP
- 1-5/8” BASE
- 5/16”-18 x 5/8” STUD
- 1” INSTALLED HEIGHT

- 1-5/8” BASE
- 5/16”-18 X 5/8” STUD
- 1” INSTALLED HEIGHT

- 1-3/8” CAP
- 1-5/8” BASE
- 5/16”-18 x 5/8” STUD
- 1” INSTALLED HEIGHT

- Dimensioned Metal Roof Base Assembly
### INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

2) Attach the base with 5/16” lag screw (or 1/4” self-drilling screw for metal structures), drive screw for minimum 2.5” embedment into the roof framing member.

3) Thread Metal Roof Base cap onto Metal Roof Base bottom, ensuring cap is fully seated to base.

   **Install Note:**
   Ensure area is free from metal shavings and debris before installing Metal Roof Base. Metal roofs with excessive debris, corrosion, or non-factory coating should be evaluated for adequate sealing surface.

   Additional roof sealant not required but can be applied after tightening the Metal Roof Base to roof, if desired.

4) Attach L Foot to stud in Metal Roof Base cap and tighten hardware to 10 ft-lbs.

   **Best Practice:**
   Finish tightening hardware with a hand wrench to prevent L Foot from rotating.
Corrugated Straddle Block

Required Tools
- Hammer Or Stud Finder
- Torque Wrench
- Drill with 3/16” Pilot Drill Bit
- Socket Wrench
- Roof Sealant
- 1/2” Socket

Materials Included - Corrugated Straddle Block
1. (1) SnapNrack Corrugated Straddle Block
2. (1) SnapNrack All Purpose L Foot
3. (1) SnapNrack Ultra Mount (Tapped)
4. (1) SnapNrack Ultra Mount (Thru-Hole)
5. (1) SnapNrack Ultra Mount Spring
6. (1) SnapNrack Ultra Mount Spring Cage
7. (1) 5/16”-18 X 2-1/4” SS HCS Bolt

Other Materials Required - Not Shown
1. (1) 5/16” Lag Screw or 1/4” Self-Drilling Screw
2. (1) Washer

Application Note:
Use self-drilling screw for steel roofing members, lag screw for wooden roof framing members

Application Note:
Install on sinusoidal style corrugated metal roofs

Installation Note:
Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.

Dimensioned Corrugated Straddle Block
1) Using roof attachment locations drawn during system layout, drill a pilot hole through the high point of the roofing material into the roof framing member.

2) Apply roofing sealant directly onto the pilot hole and the lag to ensure a water tight seal.

3) Attach the Straddle Block and L Foot with 5/16” lag screw (or 1/4” self-drilling screw for metal structures), drive screw for minimum 2.5” embedment into the roof framing member.

Install Note:
Ensure the lag or self-drilling screws will be installed in a solid portion of the roof framing member.
If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

Best Practice:
If using an impact driver, finish tightening lag screw with a hand wrench to prevent L Foot from rotating.
Seam Clamp

Required Tools

- Torque Wrench
- Socket Wrench
- 1/2” Socket

Materials Included - Standard Base Seam Clamp Kit

1. (1) 5/16”-18 X 1-1/2” SS HCS Bolt (Black)
2. (1) 5/16” SS Split Lock Washer
3. (1) SnapNrack Seam Clamp Insert
4. (1) SnapNrack Seam Clamp Cam
5. (1) SnapNrack Seam Clamp Standard Base
6. (1) SnapNrack All Purpose L Foot
7. (1) SnapNrack Rotation Lock
8. (1) SnapNrack Ultra Mount (Tapped)
9. (1) SnapNrack Ultra Mount (Thru-Hole)
10. (1) SnapNrack Ultra Mount Spring
11. (1) SnapNrack Ultra Mount Spring Cage
12. (1) 5/16”-18 X 2-1/4” SS HCS Bolt

Materials Included - Wide Base Seam Clamp Kit

1. (1) 5/16”-18 X 1-1/2” SS HCS Bolt (Black)
2. (1) 5/16” SS Split Lock Washer
3. (1) SnapNrack Seam Clamp Insert
4. (1) SnapNrack Seam Clamp Cam
5. (1) SnapNrack Seam Clamp Wide Base
6. (1) SnapNrack All Purpose L Foot
7. (1) SnapNrack Rotation Lock
8. (1) SnapNrack Ultra Mount (Tapped)
9. (1) SnapNrack Ultra Mount (Thru-Hole)
10. (1) SnapNrack Ultra Mount Spring
11. (1) SnapNrack Ultra Mount Spring Cage
12. (1) 5/16”-18 X 2-1/4” SS HCS Bolt

Application Note:
Install on standing metal seam roofs

Installation Note:
Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.
Seam Clamp

INSTALLATION INSTRUCTIONS

1) Loosen seam clamp hardware and use roof attachment locations to lay out seam clamps on roof.

2) Attach the seam clamp to the standing metal seam by opening the seam clamp cam and placing the clamp over the top of the standing metal seam.

3) Torque black seam clamp bolt to 200 in-lbs (16.7 ft-lbs).

Install Note:
Seam clamps should never be installed using an impact driver.

4) Ensure rotation lock is properly aligned with Ultra Mount and L foot during rail installation.

SnapNrack Seam Clamps have been designed to work with a variety of standing seam metal roofs, the most common seam types are:

- Snap Lock
- Single Lock
- Double Lock

Install Note:
If a specific roof seam is not found on list, contact SnapNrack prior to installation.
Ultra Rail Mounting Hardware

Required Tools

- Torque Wrench
- Socket Wrench
- 1/2” Socket

Materials Included - Ultra Rail Mounting Hardware

1 (1) SnapNrack Ultra Mount (Tapped)
2 (1) SnapNrack Ultra Mount (Thru-Hole)
3 (1) SnapNrack Ultra Mount Spring
4 (1) SnapNrack Ultra Mount Spring Cage
5 (1) 5/16”-18 X 2-1/4” SS HCS Bolt

Other Materials Required - Not Shown

1 Roof Attachment

Application Note:
Install Ultra Rail onto any roof attachment that uses an L foot or other slotted mount that accepts 5/16” hardware.

Install Note:
Roof attachments used must always meet minimum structural requirements. Consult licensed structural engineer if necessary.

Ultra Rail Mounting Hardware Installed on Different Roof Attachments
INSTALLATION INSTRUCTIONS

1) Disassemble Ultra Rail Mounting Hardware components, taking note of their installation order and orientation.

Install Note:
See exploded view on previous page for clarification.

2) Re-assemble Ultra Rail Mounting Hardware components onto roof attachment in the following order:

Ultra Mount (tapped) – Ultra Mount (thru-hole) – roof attachment – spring – spring cage – bolt

Best Practice:
Ensure bolt is threaded into mount, but leave assembly loose for rail installation.

Recommended Ultra Rail Mounting Hardware Installation
Fixed Tilt Mounts (5° - 30° Tilt Up)

Required Tools
- Hammer or Stud Finder
- Roof Marking Crayon
- Roof Sealant
- Socket Wrench
- 1/2" Socket
- Torque Wrench
- Tape Measure
- Pitch Finder Tool (Inclinometer)

Materials Included - Ultra Rail Tilt & Bases
1. (2) 1-Hole Base or 4-Hole Base
2. (1) Standoff with Ultra Rail Tilt Clamp, 5-1/2"
3. (1) Standoff with Ultra Rail Tilt Clamp, 10", 14" or 23"
4. (2) Rubber Rain Collar (not required when sealing with pourable roof sealant)

Other Materials Required - Not Shown
1-Hole Bases
1. (2) 5/16" SS Lag Screw (wood) or 1/4" SS Self-Drilling, Self-Tapping Screw (metal)
2. (2) 5/16" or 1/4" SS Washers

4-Hole Bases on metal frame structure
1. (2 - 4) 1/4" Lag Screw (wood) or 1/4" SS Self-Drilling, Self-Tapping Screw (metal)
   Note: (2) 1/4" x 3" lag screws are supplied, standard with 4-Hole Bases
2. (2) Conical flashings to match roof type or a pourable type roof penetration seal system

Application Note:
Install on flat roof, composition shingle roof, or tile roofs when additional tilt of solar array is required

Tilt Angle (nominal)

<table>
<thead>
<tr>
<th>Front to back attachment</th>
<th>Landscape</th>
<th>Portrait</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>5-1/2&quot; &amp; 10&quot; Standoffs</td>
<td>5-1/2&quot; &amp; 14&quot; Standoffs</td>
</tr>
<tr>
<td>16</td>
<td>16°</td>
<td>28°</td>
</tr>
<tr>
<td>24</td>
<td>10°</td>
<td>20°</td>
</tr>
<tr>
<td>32</td>
<td>8°</td>
<td>15°</td>
</tr>
<tr>
<td>48</td>
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<td>N/A</td>
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</table>

Notes:
1. Table is based on 62 cell modules
2. Table assumes mounting zone on portrait modules not exceeding 25% of module length
3. Maximum tilt angle allowed = 30° relative to horizontal
4. All tilt ups must have 5-1/2" Standoff in front

Installation Parameters:
- Maximum tilt angle relative to horizontal = 30° (+/- 2°)
- Module tilt to be in the same azimuth direction as roof they are to be mounted on
  Exception: Flat roofs (defined as having a slope of less than 7°)
- Maximum roof slope = 23°

Note:
5° - 30° is the approximate tilt angle relative to the roof surface, and is dependent on front to back standoff spacing and module orientation.
Approximate tilt angles (all arrangements are based on the requirement for the front leg to be limited to the 5-1/2" Standoff Shaft): See Tilt Angle Table to right.
INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn on roof during system layout, drill pilot hole(s) into roof framing member.

**Install Note:**
When installing only 2 fasteners (minimum required) for the 4-Hole Base, select two holes located diagonally from each other.

Ensure the lag or self-drilling screws are installed in a solid portion of the roof framing member. If roof framing member is not found, seal the pilot hole immediately with proper roof sealant.

2) Apply roofing sealant to underside of Base and in pre-drilled pilot hole(s). Attach Base to roof with the following fasteners:
   - **1-Hole Bases:** 5/16” lag screw (wood roof framing) or 1/4” min. self-drilling screw (metal roof framing) and washer. Drive lag screws for a minimum 2.5” embedment into wood roof framing.
   - **4-Hole Bases:** (2-4) 1/4” lag screws (wood framing) or (2-4) 1/4” self-drilling screws (metal roof framing). (2) 1/4” x 3” lags are supplied with 4-hole bases. Drive lag screws for a minimum 1.25” embedment into wood roof framing.

**Installation Sequence #’s 3 through 5 pertain to installations with cone type flashings at roof. See Installation Sequence #’s 6 through 7 for installations with pourable type roof penetration seal systems.**

3) Cone Type Flashings: Remove the Ultra Rail Tilt Clamp assembly from the Standoff Shafts and set aside. Install Standoff shaft onto base.

**Install Note:**
Standoff shafts need to be tightened to base using channel lock pliers.

4) Cone Type Flashings: Install appropriate roof flashing over Standoff Shaft and seal to roof surface per roofing standards and best practices. Install Rubber Rain Collar over the Standoff Shaft.

5) Cone Type Flashings: Install SnapNrack Ultra Rail Tilt Clamp assemblies back on to Standoff Shafts.

**Install Note:**
Set the Standoff Clamp assemblies approximately 1/2” below top of Standoff Shaft to accommodate final leveling adjustments.

*Skip to installation sequence #8.*
Fixed Tilt Mounts (5° - 30° Tilt Up)

INSTALLATION INSTRUCTIONS

6) Pourable Type Roof Penetration Seal System: With Ultra Rail Tilt Clamp assembly on the Standoff Shaft, install Standoff shaft onto base.

Install Note:
Standoff shafts need to be tightened to base using channel lock pliers.

Best Practice:
Set the Standoff Clamp assemblies approximately 1/2" below top of Standoff Shaft to accommodate final leveling adjustments.

7) Pourable Type Roof Penetration Seal System: Seal roof penetrations at bases by placing curb around Base then applying pourable sealant material.

Install Note:
Follow manufacturer’s instructions closely when applying this type of roof sealing system.

8) Set rails into the Ultra Rail Mounting Hardware on front and rear mounts then tighten the Ultra Rail Mounting Hardware. Connect multiple lengths of rail using the Ultra Rail Splice (see “UR-40 or UR-60 Rail Splice” sections of manual)

9) Set all Ultra Rail Mount angles to desired tilt angle using Inclinometer tool. Tighten bolts to 10+ ft-lbs.

Best Practice:
Verify that tilt angles for both front and rear rails are in alignment and flush with each other by laying a section of rail (tilt setting rail) across both rails simulating an installed module.
Installing and Leveling Rails

Required Tools
- Level
- Torque Wrench
- String Line or Spare Rail
- Socket Wrench
- Pitch Meter
- 1/2” Socket

Materials Included - Installing and Leveling Rails
1. SnapNrack Ultra Rail (UR-40 or UR-60)
2. SnapNrack Ultra Rail Splice (UR-40 or UR-60)
3. Pre-Installed SnapNrack Roof Attachments
   (L Foot Mount, Tile Replacement, etc.)

Other Materials Required - NotShown
1. SnapNrack L Foot Extension

Materials Included - Not Shown

UR-40 Rail Profile

UR-60 Rail Profile
Installing and Leveling Rails

INSTALLATION INSTRUCTIONS

1) Set rails into the attachments by dropping and snapping into the mounts. Connect multiple lengths of rail end to end using the SnapNrack Ultra Rail Splice (see “Ultra Rail Splice” section).

2) Level the bottom rail of the array to the roof and tighten attachment points.

3) Run a string line or spare rail from the bottom rail to the top rail and set desired pitch of the array by adjusting the top rail, add L Foot Extension if needed.

4) Level the top rail by moving the string line down the length of the rail, matching pitch over the entire length of the array.

5) Level the remaining rails to the string line by working out from the middle rail, add L Foot Extensions or spacers if needed.

6) Tighten all racking hardware to 12 ft-lbs.

Note:
The minimum standoff height between the modules and roof is as follows:
- REC Solar, Yingli, and Suniva modules: 4.00”
- ReneSola modules: 3.93” (100 mm)
- Trina Solar modules: 4.53” (115 mm)

Install Note:
Slightly rocking rail into mounts can ease installation, leading first with side of rail furthest from mount.

Install Note:
See “Leveling Components” section for installation instruction and restrictions.
Leveling Components

INSTALLATION INSTRUCTIONS

SnapNrack L Foot Extension

1) Remove Ultra Mount components from roof attachment, taking note of their installation order and orientation.

2) Remove bolt from L Foot Extension and install onto pre-installed roof attachment, then set desired height and tighten hardware to 12 ft-lbs.

3) Re-install Ultra Rail Mounting Hardware components onto L Foot Extension in the following order:

   * Ultra Mount (tapped) – Ultra Mount (thru-hole) – L Foot Extension – spring – washer – bolt

Best Practice:

Ensure bolt is threaded into mount, but leave assembly loose for rail installation.

Install Note:

See exploded view in “Ultra Rail Mounting Hardware” section for clarification.

L Foot Extension Provides Up To 3” of Height Adjustment
(UR-60 Rail Adds 5/8” To Overall Height)

Use a single L Foot Extension on no more than 30% of attachment points.
1) Align sections of rail and leave a 1/8" - 1/4" gap.

2) Install rail splice assembly onto bottom of rail, making sure both rails are seated in grooves of splice and that the splice is centered.

3) Tighten splice hardware to 12 ft-lbs.

Install Note:
Leaving a gap between rails will allow for thermal expansion of rail and drainage.

Any section of rail that is spliced will need to be supported by a roof attachment on both sides. Splices are not allowed to be installed on rail cantilevers.

Install Note:
Gap between rails must land between bonding clips on splice.

Best Practice:
Hold sides of splice together on rails with one hand and tighten with the other.

UR-40 Splice Installation Limitations
**INSTALLATION INSTRUCTIONS**

1) Slide first rail into splice, ensuring that BOTH rail flanges are engaged into lower section of splice.

![Image of first rail being slid into splice]

- **Best Practice:**
  Rocking rail in slightly from the bottom can ease install.

- **Install Note:**
  Any section of rail that is spliced will need to be supported by a roof attachment on both sides. Splices are not allowed to be installed on rail cantilevers.

2) Slide second rail into splice, ensuring that BOTH rail flanges are engaged into lower section of splice.

![Image of second rail being slid into splice]

- **Best Practice:**
  Rocking rail in slightly from the bottom can ease install.

3) Tighten splice hardware to 12 ft-lbs

![Image of tightening splice hardware]

- **Install Note:**
  Line up rails with notches in bridge and leave approximately 1/2" gap between rails to allow for thermal expansion of rail.

---

**UR-60 Splice Installation Limitations**

Any section of rail that is spliced will need to be supported by a roof attachment on both sides. Splices are not allowed to be installed on rail cantilevers.

- **3/8" - 5/8" RAIL GAP**
- **LINE UP RAIL EDGE WITH NOTCH, AS SHOWN**
Module Installation

Required Tools

- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Needed - Module Installation

1. Pre-Installed SnapNrack Roof Attachments
2. Pre-Installed SnapNrack Rails
3. SnapNrack Mid Clamp Assemblies
4. SnapNrack End Clamp Assemblies
5. PV Modules

Mid Clamp Assembly

1. (1) 5/16"-18 SS HCS Bolt
2. (1) 5/16" SS Split Lock Washer
3. (1) SnapNrack Mid Clamp
4. (1) SnapNrack SS Mid Clamp Spring
5. (1) 5/16"-18 SnapNrack Channel Nut

Adjustable End Clamp Assembly

1. (1) 5/16"-18 SS HCS Bolt
2. (1) 5/16" SS Split Lock Washer
3. (1) SnapNrack Adjustable End Clamp Top
4. (1) SnapNrack Adjustable End Clamp Bottom

Universal End Clamp Assembly

1. (1) 5/16"-18 X 1-1/2" SS HCS Bolt
2. (1) 5/16" X 3/4" SS Flat Washer
3. (1) SnapNrack Universal Wedge
4. (1) SnapNrack Universal Wave
Module Installation

INSTALLATION INSTRUCTIONS

SnapNrack Mid Clamp

1) Snap the channel nut into the top channel of the rail.

**Best Practice:**
Backing channel nut off bolt will ease installation into rail channel.

2) Slide the clamp flush to the module with the top lip of the mid clamp over the top edge of the module frame.

**Install Note:**
Mid clamps create 1/2" gap between modules.

3) Place the next module flush to the other side of the mid clamp.

**Install Note:**
Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.

4) Tighten hardware to 10 ft-lbs.

**Install Note:**
Mid clamps are Listed with and without springs.
**Module Installation**

**INSTALLATION INSTRUCTIONS**

SnapNrack Adjustable End Clamp

1) Snap the channel nut into the top channel of the rail.

Install Note:
Adjustable End Clamps require extra rail to ensure that channel nut is fully engaged.

2) Slide the clamp flush to the module with the top lip of the end clamp over the top edge of the module frame.

Install Note:
Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.

3) Tighten hardware to 10 ft-lbs.

4) Install end cap to finish.
Module Installation

INSTALLATION INSTRUCTIONS

SnapNrack Universal End Clamp

1) Slide the preassembled Universal End Clamp (UEC) into the end of the rail.

2) Lift the module and slide the clamp far enough under the module to pass the lip of the bottom edge of the module frame.

3) Use the pull tab to hold the UEC taut towards the end of the rail and tighten hardware to 10 ft-lbs.

Install Note:
Rail can be cut flush to the module when using UEC.

4) Install end cap to finish.

Install Note:
Modules need to be grounded separately when Universal End Clamps are the only type of clamp attaching a module.

Install Note:
Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.
Rail Finishing

Required Tools

- Reciprocating Saw or Portable Band Saw

Materials Included - Rail Cutting Tool and Rail End Cap

1. (1) SnapNrack Rail Cutting Tool
2. (1) SnapNrack Ultra Rail End Cap (UR-40 or UR-60)

Application Note:
Use to cut rail flush to module frame when using Universal End Clamps (UEC).
1) Slide the Rail Cutting Tool over the end of the rail and place it so that the upper lip is safely covering the edge of the module *(optional)*.

2) Use the reciprocating saw or band saw to cut off the end of the rail, then remove any sharp edges.

3) Remove the Cutting Tool from the rail, then remove any sharp edges.

4) Insert SnapNrack Ultra Rail End Cap into the cut end of the rail to create a flush finish to the array.
Wire Management

Required Tools

- Reciprocating Saw or Chop Saw (Rail Cover)
- Socket Wrench (Wire Clamp)
- 1/2" Socket (Wire Clamp)

Materials Included - Rail Cover

- (1) SnapNrack 48" Rail Cover

Application Note:
Install to protect any conductors that are exposed to sunlight that are not approved for use in UV light.

Materials Included - Wire Retention Clip

- SnapNrack Wire Retention Clip

Application Note:
Install as necessary to manage and safely retain conductors within SnapNrack rails.

Materials Included - Wire Clamp

- (1) SnapNrack 4-Wire Clamp, Trunk Cable Clamp, or Universal Wire Clamp

Application Note:
Install as necessary to secure cables and conductors running from rail to rail, or transitioning out/in from a rail channel.
1) Measure the length of the SnapNrack 48” Rail Cover that is needed.

2) Cut the rail cover to length, then remove any sharp edges.

3) Place all electrical conductors in the bottom of the rail channel.

4) Snap Rail Cover into place, enclosing all conductors inside of rail channel.

Install Note:
SnapNrack Rail Cover is designed to stay in place once installed, use a flat blade screw driver if it needs to be relocated or removed.
Install Note:
4) 4-Wire Clamp intended for PV Wire conductors, Trunk Cable Clamp intended for trunk cables, Universal Wire Clamp intended for both PV Wire conductors and AC trunk cables.
MLPE Installation

Required Tools

- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - MLPE Rail Attachment Kit

1. (1) 5/16" X 1-1/2" X 0.125" SS Fender Washer
2. (1) SnapNrack Channel Nut
3. (1) 5/16"-18 X 1-1/4" SS Flange Bolt

Other Materials Required

1. (1) MLPE Unit

Materials Included - MLPE Frame Attachment Kit

1. (1) SnapNrack MLPE Frame Attachment Top
2. (1) SnapNrack MLPE Frame Attachment Bottom
3. (1) 5/16"-18 X 3/4" SS Flange Bolt
4. (1) SnapNrack Smart Clip II
5. (1) SnapNrack MLPE Frame Attachment SS Coil Spring

Other Materials Required

1. (1) MLPE Unit
MLPE Installation

Materials Needed – SolarEdge Frame Mount

1. (1) SolarEdge Optimizer w/ Frame-Mounted Module Add-On

Materials Needed – Enphase Frame Mount

1. (1) Enphase Microinverter
2. (1) Enphase Frame Mount
MLPE Installation

**INSTALLATION INSTRUCTIONS - MLPE RAIL ATTACHMENT**

1) Snap the SnapNrack MLPE Rail Attachment Kit channel nut into the desired location on the rail where the microinverter will be installed.

2) Install the microinverter mounting plate onto the bolt of the MLPE Rail Attachment Kit, ensuring that the large fender washer is between the rail and mounting plate.

3) Tighten hardware to 10 ft-lbs.

**Install Note:**
Bolt and washers may need to be removed and then replaced.

**INSTALLATION INSTRUCTIONS - MLPE FRAME ATTACHMENT**

1) Slide the backplate channel of the MLPE device under the MLPE Frame Attachment Kit bolt. The MLPE mounting plate should rest against the MLPE mounting plate backstop on the MLPE Frame Attachment Kit.

2) Position the MLPE Frame Attachment Kit on the module frame flange in a location that will not interfere with mounting system components. The module frame flange should rest against the module flange backstop on the MLPE Frame Attachment Kit.

3) Tighten the mounting bolt on the MLPE Frame Attachment Kit to 10 ft-lbs.

**Install Note:**
The MLPE Frame Attachment Kit bonds the following components: Module Frame, MLPE backplate and Smart Clip.

4) Connect the module leads to the input connectors on the MLPE device and manage conductors with the integrated Smart Clip.
**MLPE Installation**

**INSTALLATION INSTRUCTIONS - SOLAREDGE FRAME MOUNT**

1) Locate the SolarEdge optimizer with Frame-Mounted Module Add-On at a location on the module frame that will not interfere with the SnapNrack rail.

2) Install the optimizer mounting plate onto the module frame and tighten hardware to 7 ft-lbs.

3) Connect the module leads to the input connectors on the optimizer.

**Install Note:**
Refer to the SolarEdge optimizer Frame-Mounted Module Add-On installation guide for additional instructions.

**INSTALLATION INSTRUCTIONS - ENPHASE FRAME MOUNT**

1) Locate the Enphase Frame Mount bracket clamp at a location on the module frame that will not interfere with the SnapNrack rail.

2) Slide the microinverter unit onto the bracket clamp, then move it slightly to the left.

3) Tighten hardware to 13 ft-lbs

**Install Note:**
The microinverter mounting flange should be on the outside of the module frame.

4) Connect the module leads to the microinverter DC connectors.

**Install Note:**
Refer to the Enphase Frame Mount installation guide for additional instructions.
System Bonding Methods

1. SnapNrack Mid Clamp
2. SnapNrack Adjustable End Clamp
3. SnapNrack UR-40 Rail Splice
4. SnapNrack UR-60 Rail Splice

Note:
SnapNrack module clamps contain a SnapNrack Channel Nut with integral bonding clips or pins in assembly to properly bond the system (except Universal End Clamps).

Note:
SnapNrack Ultra Rail Splices contain integral bonding clips in assembly to properly bond the system.

SnapNrack Ground Lug Assembly

5/16"-18 X 1" BOLT S.S. WITH SPLIT LOCK WASHER S.S.

COPPER WIRE, TYP.

SNAPNRACK GROUND LUG, 6-12 AWG

SNAPNRACK ULTRA SERIES RAIL

SNAPNRACK BONDING CHANNEL NUT

MID CLAMP ASSEMBLY

MODULE FRAME

RAIL

CHANNEL NUT

SS BONDING PIN

SPLICE ASSEMBLY

SS BONDING CLIP
(2 TOTAL)
Grounding Specifications

Ilasco Lay-in Lug Assembly

Ground Path Details

SNAPRACK ULTRA SERIES RAIL

#10 BOLT SS

#10 NUT SS

WITH STAR WASHER

ILSCO GBL-4DBT GROUND LUG

COPPER WIRE, TYP.

TO EGC

M = MIDCLAMP

X = X-END CLAMP

U = UNIVERSAL END CLAMP

RAIL

RAIL SPLICE

MOUNT

GROUND LUG

MODULE CLAMP

GROUND PATH

EQUIPMENT GROUNDING CONDUCTOR
Grounding Specifications

Ground Path Details - SolarEdge

Ground Path Details - Enphase
**INSTALLATION INSTRUCTIONS - SNAPNRACK GROUND LUG**

1) Snap the SnapNrack Ground Lug into the rail channel on **one rail per module row**.

2) Place grounding conductor into slot underneath split ring washer.

3) Tighten hardware to 16 ft-lbs.

---

**Install Note:**
SnapNrack Ground Lug may be used in side or top channel, and may be rotated 90 degrees relative to slot to facilitate running copper across top of rails.

**Install Note:**
SnapNrack Ground Lug only Listed for use with 6-12 AWG solid copper conductor.

---

**INSTALLATION INSTRUCTIONS - ILSCO LAY-IN LUG**

1) Drill and deburr a 1/4” hole in the back side of the rail for the Ilsco lug to attach to, place the bolt through the hole, and attach the lug assembly on **one rail per module row**.

2) Place grounding conductor into slot.

3) Tighten set screw per Ilsco’s recommendation (see below).

---

**Install Note:**
Torque rail connection to 35 in-lbs.

---

**Install Note:**
Torque set screw to 20 in-lbs for #10-#14 solid and stranded copper, 25 in-lbs for #8 stranded copper, and 35 in-lbs for #4-#6 stranded copper.

---

**Note:**
- System has been evaluated to a maximum overcurrent device (OCD) protection level of 20 Amps.
- Universal End Clamp (UEC) does not bond module to rail. Be sure to separately ground any modules that are only secured by UECs, especially during servicing.
- SnapNrack recommends that bare copper never come into contact with aluminum.
- SnapNrack Ground Lug: torque bolt to 16 ft-lbs. The Ground Lug may be used in side or top channel. It may be rotated 90 degrees relative to slot to facilitate running copper across top of rails.
- Grounding with a standard Ilsco GBL-4DBT Lug is a listed alternate and requires drilling of a hole in the rail.
- Ilsco hardware connection to rail: 5 ft-lbs. Torque for lug set screw: #10-#14 solid and stranded copper- 20 in-lbs, #8 stranded copper- 25 in-lbs, #4-#6 stranded copper- 35 in-lbs.
Ground Path Details - DynoBond

R/C (QIMS2), DynoRaxx (E357716) photovoltaic bonding jumper cat. no. DynoBond is an optional component that may be used with this system. The DynoBond jumper has been evaluated to provide module to module bonding. The DynoBond device attaches to the frame flange of adjacent modules.
Grounding Specifications

GROUNDING MARKING DETAILS

All components included in the Ultra Rail UL 2703 Listing for grounding/bonding are packaged and marked with the UL logo, SnapNrack File E359313, and “PV Mounting System”

The SnapNrack Ground Lug is marked with the ground symbol
Ilisco Ground Lugs have green colored set screws or bolts to indicate connection to the grounding electrode conductor

Ultra Rail has been tested with the following UL Listed modules:

The Ultra Rail System employs top-down clamps which have been evaluated for frame-to-system bonding, at specific mounting torques and with the specific modules listed below. The system has been assessed to a maximum Over-Current Device (OCD) protection level of 20 amps. The UL file number is included in parentheses below.

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<th>Model</th>
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## Grounding Specifications

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**Ultra Rail has been tested with the following Module Level Power Electronic (MLPE) devices:**


Ginlong Technologies – NRTL Listed, Rapid Shutdown Device Model Solis-RSD-1G; Solis-MLRSD-R1-1G and Solis-MLRSD-R2-1G.

SolarEdge – NRTL Listed, Optimizer Models P300-5NC4ARS, P320-5NC4ARS, P300-5NC4AFS, P320-5NC4AFS, P370-5NC4AFS, or P400-5NC4AFS.

Note: Ginlong Solis-MLRSD-R1-1G and Solis-MLRSD-R2-1G have not been investigated for bonding since the enclosures are constructed entirely of polymeric materials.

All MLPE models noted above have been evaluated for use with SnapNrack MLPE Rail Attachment Kit and MLPE Frame Attachment Kit except SolarEdge Models P300-5NC4ARS and P320-5NC4ARS.
The following MLPE devices have been evaluated for use with the SnapNrack MLPE Rail Attachment Kit only:

**SMA – Rapid Shutdown Device Model RSB-2S-US-10**

Only bonding to the backplates of these devices was evaluated. Functionality of the devices was not considered.

The SolarEdge Microinverter Frame Mounted Bracket of Models P300-5NC4AFS and P320-5NC4AFS has been evaluated for all modules within flange thickness range of 1.5 mm to 2.3 mm.

When adding modules for bonding, consideration must be given to the SolarEdge Microinverter Frame Mounted Models P300-5NC4AFS and P320-5NC4AFS. This product clamps onto the module flange using an integral bracket.

Suniva modules were not evaluated for bonding.

Additional MLPE devices were evaluated for attachment to the module frames through the device mounting means. These devices have not been evaluated for bonding:

**Tigo – Monitoring Device models TS4-R-F, TS4-R-M, TS4-R-O, TS4-R-S, TS4-R-M-DUO, TS4-R-O-DUO, TS4-R-S-DUO**

Not all UR-40 and UR-60 components have been evaluated for Mechanical Loading. The following structural components have been evaluated:


The following non-structural components have not been evaluated for mechanical loading:

Skirt Assembly, MLPE Frame Attachment Kit, MLPE Rail Attachment Kit, Smart Clips, Ground Lugs.

The UL Listing covers mechanical load ratings for the following span lengths, module orientations and downforce, uplift, and down-slope ratings:

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<th>Direction</th>
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<td>Long Side or Short Side</td>
<td>Downforce</td>
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<td>Down-Slope</td>
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**Ultra Rail has been tested with the following UL Listed modules:**

The Ultra Rail System has been evaluated for mechanical loading for its top-down clamps with the specific modules listed below. The UL file number is included in parentheses below. *(The following modules were also evaluated for bonding. Please see Grounding Specifications section.)*

Hyundai Heavy Industries Co Ltd (E325005): HiS-MXXXRGR where XXX is 235 to 275; HiS-SXXXRGR where XXX is 245 to 295; HiS-SXXXRW where XXX is 250 to 265.

JA Solar (E328263): AP6-60-XXX/3BB where XXX is 235 to 250.
Mechanical Loading Specifications

Jinko Solar (E362479): JKMXXXP-60, JKMXXXXP-60, JKMXXXP-60-J4, JKMXXXXP-60B-J4 where XXX is 200 to 290; JKMXXXM-60 where XXX is 200 to 305.

Panasonic (E181540) – VBHNXXXSA16 where XXX is 320 to 335; VBHNXXXKA01 and VBHNXXXKA02 where XXX is 310 to 325, VBHNXXXKA03 and VBHNXXXKA04 where XXX is 310 to 325; VBHNXXXSA17 and VBHNXXXSA18 where XXX is 325 to 335.

ReneSola (E312637): JCXXXM-24/Bbh where XXX is 235 to 270.

Trina Solar (E306515): TSM-XXXPD05, TSM-XXXPD05.05 and TSM-XXXPD05.08, where XXX 240 to 280; TSM-XXXDD05A(II), TSM-XXXDD05A.05(II), TSM-XXXDD05A.08(II) where XXX is 260 to 300.

Yingli Solar (E357540): YLXXXP-29b where XXX is 215 to 265.

NRTL Listed PV Modules:

Boviet Solar: Models BVM6610P-XXX where XXX is 225 to 275; BVM6610M-XXX where XXX is 235 to 280.

Canadian Solar: Models CS6P-XXX-P where XXX is 200 to 285; CS6P-XXX-P-SD where XXX is 240 to 285; CS6P-XXX-M where XXX is 200 to 290; CS6K-XXX-M where XXX is 240 to 305; CS6K-XXX-M-SD where XXX is 240 to 305; CS6K-XXX-P where XXX is 220 to 285; CS6K-XXX-P-SD where 220 to 285.

ET Solar: Models ET-P660XXXBB, ET-P660XXXXWB, ET-P660XXXXWW where XXX is 200 to 265; ET-P660XXXXWWG where XXX is 235 to 265.

Hanwha Q Cells: Q.PRO BFR-G4-XXX where XXX is 205 to 295; Q.PRO BFR-G4.1-XXX where XXX is 245 to 295; Q.PLUS BFR-G4-XXX where XXX is 255 to 265; Q.PLUS BFR-G4.1-XXX where XXX is 270 to 280; Q.PEAK-G3.1-XXX and Q.PEAK BLK-G3.1-XXX where XXX is 270 to 325; Q.PLUS BFR-G3.1-XXX where XXX is 245 to 295.

LG Electronics: Models LGXXXXN1C-G4 where XXX is 280 to 340; LGXXXXS1C-G4 where XXX is 250 to 300; LGxxxN1K-G4 where xxx is 280 to 330; LGXXNIK-A5 where XXX is 310 to 350.

Longi Green Energy Technology Co., Ltd.: LR6-60-XXXM, LR6-60BK-XXXM, LR60-HV-XXXM, where XXX is 270 to 300.

REC Solar PTE, LTD: RECXXXPE, RECXXXPE-BLK where XXX is 214 to 270; RECXXXTP, RECXXXTP-BLK, where the xxx is 260 to 300; RECXXXTP2, RECXXXTP2-BLK where XXX is 260 to 300.

SolarWorld: Models SW XXX mono where XXX is 200 to 300, may additionally be followed by “black”.

Talesun: Models TP660P-XXX where XXX is 215 to 285; TP660M-XXX where XXX is 210 to 300.